



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4016-1
Job Sheet 167580



Part No: D4016-1

Job Qty: 6 ea

Part Name: Hinge Half, Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea			0.00	0.00	Start Up Machining		FK 17-11-6
100	Bandsaw	6 pcs			0.00	0.39	Bandsaw1		FK 17-11-6
110	CNC Vertical Machining	6 pcs			0.03	2.58	HAAS 1		SM-L 17/11/16
130	QC	6 pcs			0.00	0.00	QC8		FK 17-11-6
160	Packaging	6 pcs			0.00	0.00	Packaging3		17-11-06
170	QC21-SA	6 Ea			0.00	0.00	QC21		17-11-06

Part Op 100 - CUT BLANK 1.00" LONG

Descriptions: 110 - MACHINE AS PER FOLIO FA869 AND DWG

160 - LOCATION: WA004

NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B1.000X1.000	0	12	0	0
(FF000022) M137362.3					

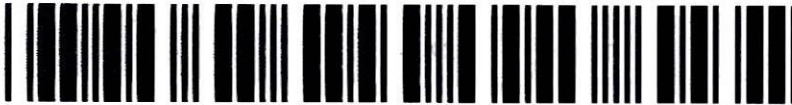
Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Hinge Half, Base	0.875Inches ± 0.010	0.885 0.865		
2	Hinge Half, Base	0.250Inches ± 0.030	0.280 0.220		
3	Hinge Half, Base	0.380Inches + 0.030 - 0.000	0.410 0.380		
4	Hinge Half, Base	0.030Inches ± 0.030	0.060 0.000	Radius	
5	Hinge Half, Base	0.130Inches ± 0.030	0.160 0.100		
6	Hinge Half, Base	0.880Inches ± 0.030	0.910 0.850		
7	Hinge Half, Base	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
8	Hinge Half, Base	0.380Inches ± 0.030	0.410 0.350	Radius	
9	Hinge Half, Base	0.500Inches ± 0.030	0.530 0.470		
10	Hinge Half, Base	0.750Inches ± 0.030	0.780		

DART
AEROSPACE
S005934

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Hinge Half, Base

PART NO: D4016-1

Revision:

Operation:

Quantity:

Change No:

Start up Operation

6

Mfg Date: 11/05/17

Job No: 167580

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